

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions and listings of claims in the application:

1. - 4. (Canceled)

5. (Currently Amended) An article for cleaning comprising:

a needle-punched fabric substrate;

an alkanolamide;

an imidazoline; and

an anionic surfactant;

wherein at least the alkanolamide and anionic surfactant are solid below 30° C and are present within the article from a depth of ½ the thickness of the substrate to the outside surface of the article.

6. (Currently Amended) The article of claim 5, 9, or 11, further comprising a wax or ~~an imidazoline~~.

7. (Previously Presented) The article of claim 5, 9, or 11, wherein said article is a cloth, mitt, or glove.

8. (Currently Amended) The article of claim 5 made by a process comprising: continuously applying to a surface of the substrate a coating composition comprising the alkanolamide, imidazoline, anionic surfactant, and at least 40% water.

9. (Currently Amended) An article for cleaning comprising:

a needle-punched fabric substrate;

an alkanolamide;

an imidazoline; and

a dialkylammonium chloride;

wherein at least the alkanolamide and dialkylammonium chloride are solid below 30° C and are present within the article from a depth of ½ the thickness of the substrate to the outside surface of the article.

10. (Currently Amended) The article of claim 9 made by a process comprising: continuously applying to a surface of the substrate a coating composition comprising the alkanolamide, imidazoline, dialkylammonium chloride, and at least 40% water.

11. (Currently Amended) An article for cleaning comprising:

a needle-punched fabric substrate;

an alkanolamide;

an imidazoline; and

an ethylene oxide/propylene oxide block copolymer;

wherein at least the alkanolamide and ethylene oxide/propylene oxide block copolymer are solid below 30° C and are present within the article from a depth of ½ the thickness of the substrate to the outside surface of the article.

12. (Currently Amended) The article of claim 11 made by a process comprising: continuously applying to a surface of the substrate a coating composition comprising the alkanolamide, imidazoline, ethylene oxide/propylene oxide block copolymer, and at least 40% water.

13. (Previously Presented) The article of claim 5, 9, or 11, wherein the article leaves a protective residue on a surface cleaned with the article.

14. (Previously Presented) The article of claim 5, 9, or 11, wherein the substrate has a basis weight ranging from 2.5 to 10 ounces per square yard.

15. (Previously Presented) The article of claim 14, wherein the substrate has a basis weight ranging from 5 to 7 ounces per square yard.

16. (Previously Presented) The article of claim 5, 9, or 11, wherein the substrate has a thickness ranging from 40 to 150 mils.

17. (Previously Presented) The article of claim 16, wherein the substrate has a thickness ranging from 60 to 80 mils.

18. (Previously Presented) The article of claim 5, 9, or 11, wherein the substrate comprises at least one of the group consisting of: acrylic, rayon, cotton, nylon, polypropylene, and polyester.

19. (Previously Presented) The article of claim 5, 9, or 11, wherein the substrate comprises a material having a melting point above 140° C.